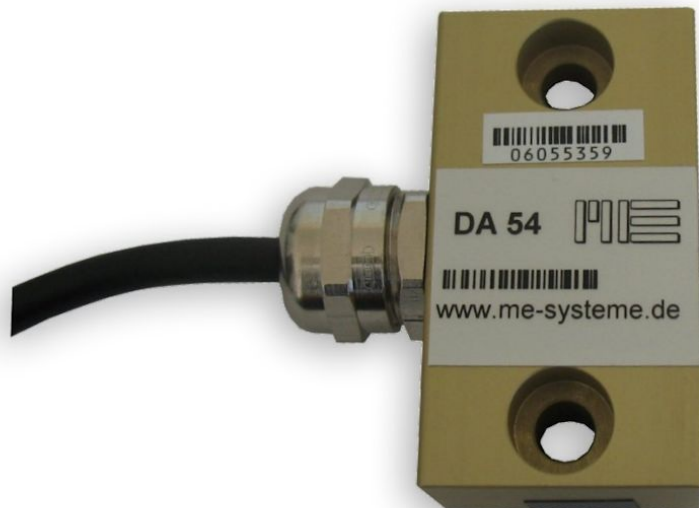


## DA54



### Description

The applicable areas for the DA40 and DA54 strain sensors include precise determination of forces and deformations on massive components e.g. of presses, lifting tools, tanks, steel supports, bridges as well as the connecting rods or pedestals of production machines.

The ability to retrofit these strain sensors enhances their scope as a universal means of monitoring force and load. These strain sensors are also durable and resistant to oil and moisture.

The optimal position for installation is lateral to the loading direction, which means the forces are transmitted through the housing. However, strains of up to 1000 $\mu\text{m}/\text{m}$  can be accommodated with longitudinal assembly in the direction of the stress without impairing accuracy.

The DA40, DA54 and DadX strain sensors are ideal for taking static and dynamic measurements and differ only in terms of dimensions and fastening screws (M4 or M6)

DadX strain sensors comprise two half-shells mounted on pillars, which can accommodate diameters from 50 to 250mm.

The DA54 sensor is also available without a sink for mounting with concealed studs.

The same performance features are achieved with these strain sensors in their robust and installation-friendly aluminium housing as with the direct application of strain gauges. This includes a high resolution, very low drift symptoms and the possibilities for both static and dynamic measurement.

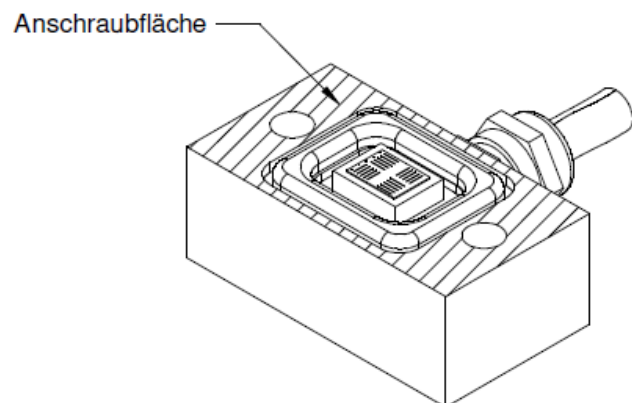
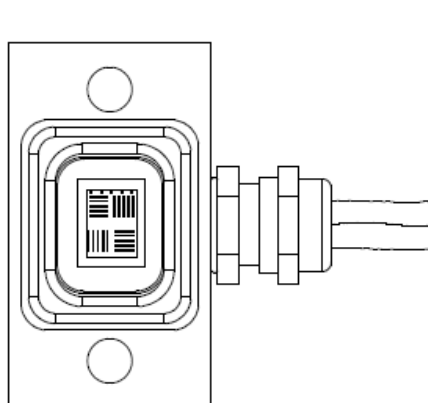
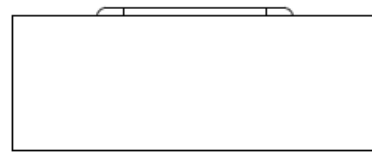
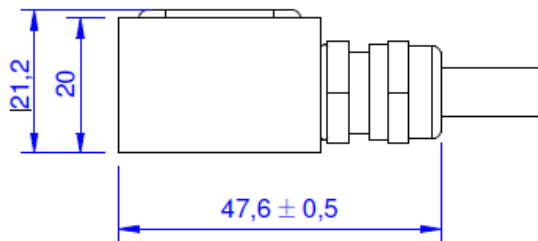
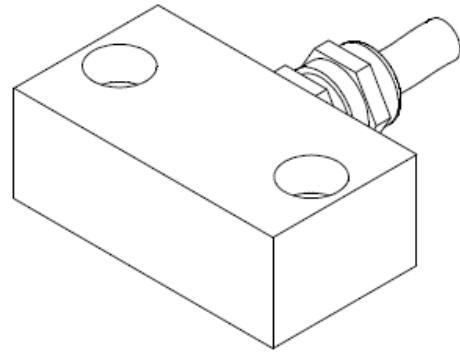
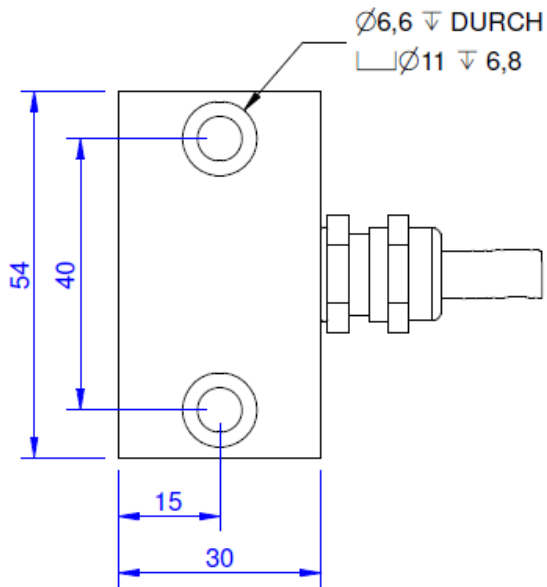
The strain sensor contains a completely wired strain gauge, which, when the strain sensor is being screwed on, is pressed on the component to be glued by a specially shaped pressing mechanism. The housing serves as a mounting frame for the strain gauge application.

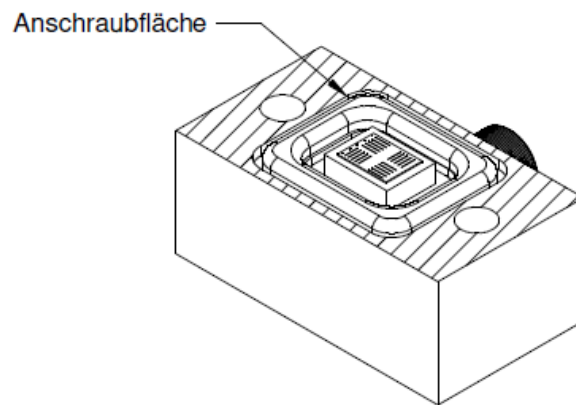
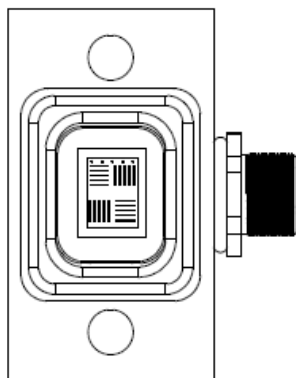
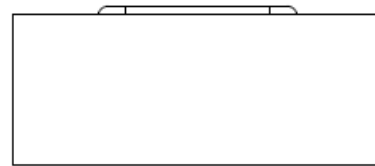
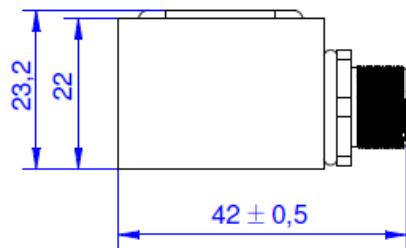
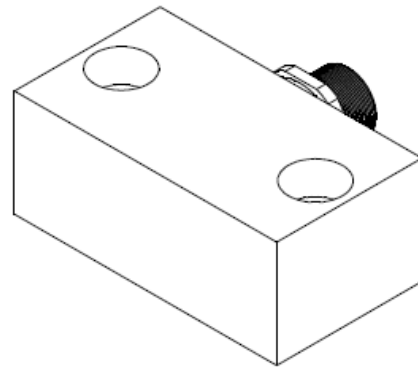
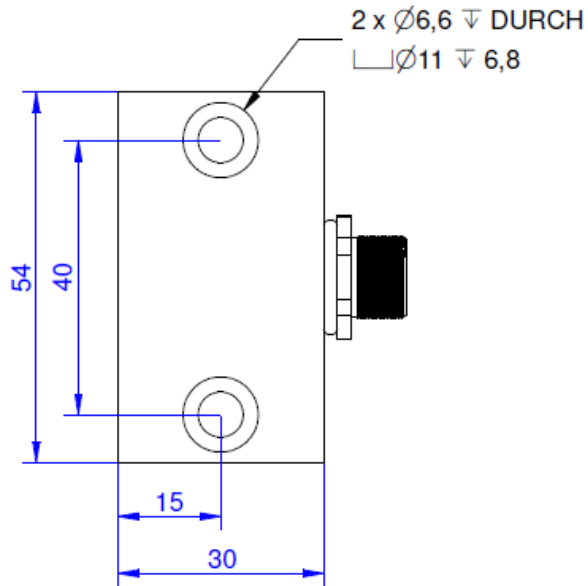
The surface of the component must be ground and cleaned before screwing on the strain sensor in the area of the strain gauge. The strain gauge is permanently protected against moisture by means of a special, oil-resistant seal.

The null balancing of the strain gauge is carried out after the installation of the strain sensor by the strain gauge measuring amplifier GSV-2. Strains from 0.1 $\mu\text{m}/\text{m}$  onwards can be displayed. This corresponds to a mechanical stress of about 0.02N/mm<sup>2</sup> on a component surface of steel. With the combination of strain sensor and measuring amplifier GSV-2, switching thresholds from about 1 $\mu\text{m}/\text{m}$  (corresponding to 0.2N/mm<sup>2</sup>) onwards can be monitored, if a null balancing is carried out periodically.

For applications in weighing technology, a strain range of at least 30 $\mu\text{m}/\text{m}$  (6 N/mm<sup>2</sup>) is recommended, in order to achieve as low a drift as possible.

### Dimensions





## Technical Data

### Electrical Data

Input resistance	350 Ohm
Tolerance input resistance	7 Ohm
Output resistance	350 Ohm
Tolerance output resistance	7 Ohm
Insulation resistance	2 GOhm
Rated range of excitation voltage f	2.5 ... 5 V
Operating range of excitation voltage f	1 ... 10 V
Zero signal to	-2 mV/V
Zero signal from	2 mV/V
Rated output	1.3 mV/V

### Precision

Accuracy class	1%
Temperature effect on zero signal	0.005 mV/V/10K

### Temperature

Rated temperature range f	-10 ... 65 °C
Operating temperature range f	-20 ... 85 °C
Storage temperature range f	-20 ... 85 °C
Environmental protection	IP65

### Basis Data

Type	Dehnungsaufnehmer
Nominal strain	1000 µm/m
Operating strain	150 %
Material	Aluminium alloy

### Force sensor

Type	Force sensor
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Strain gauge is used with  $k$ -factor = 2.

## Pin Configuration

Symbol	Description	Wire colour	PIN
+Us	positive bridge supply	brown	1
-Us	negative bridge supply	white	2
+Ud	positive bridge output	blue	3
-Ud	negative bridge output	black	4

*Compressive load: positive output signal.*

Symbol	Description	Wire colour
+Us	positive bridge supply	brown
-Us	negative bridge supply	white
+Ud	positive bridge output	green
-Ud	negative bridge output	yellow

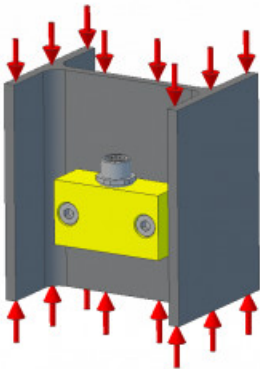
*Screen - transparent.*

*Pressure load : positive output signal*

## Mounting




With compressive strain in the transversal axis, a positive output signal results.

The strain sensor may also be mounted parallel to the direction of the load. In this case, a negative output signal is obtained under compression. By exchanging the lines + Ud and -Ud the sign of the output signal of the strain sensor can be inverted.



**POSITIVE STRAIN**

## accessories

Description	Description
 M-Bond-31	gelatinous, 2-component adhesive in 50 ml double cartridge, 50ml Methacrylate, 50ml Hardener; Operating temperature -55 ° C ... 120 ° C
 Mixing-tool Pack10	Mixing nozzles for double cartridge 50g M-Bond-30 and M-Bond-31; package of 10;
 WS-14	Dispensing gunl for 37ml and 50ml double cartridges.